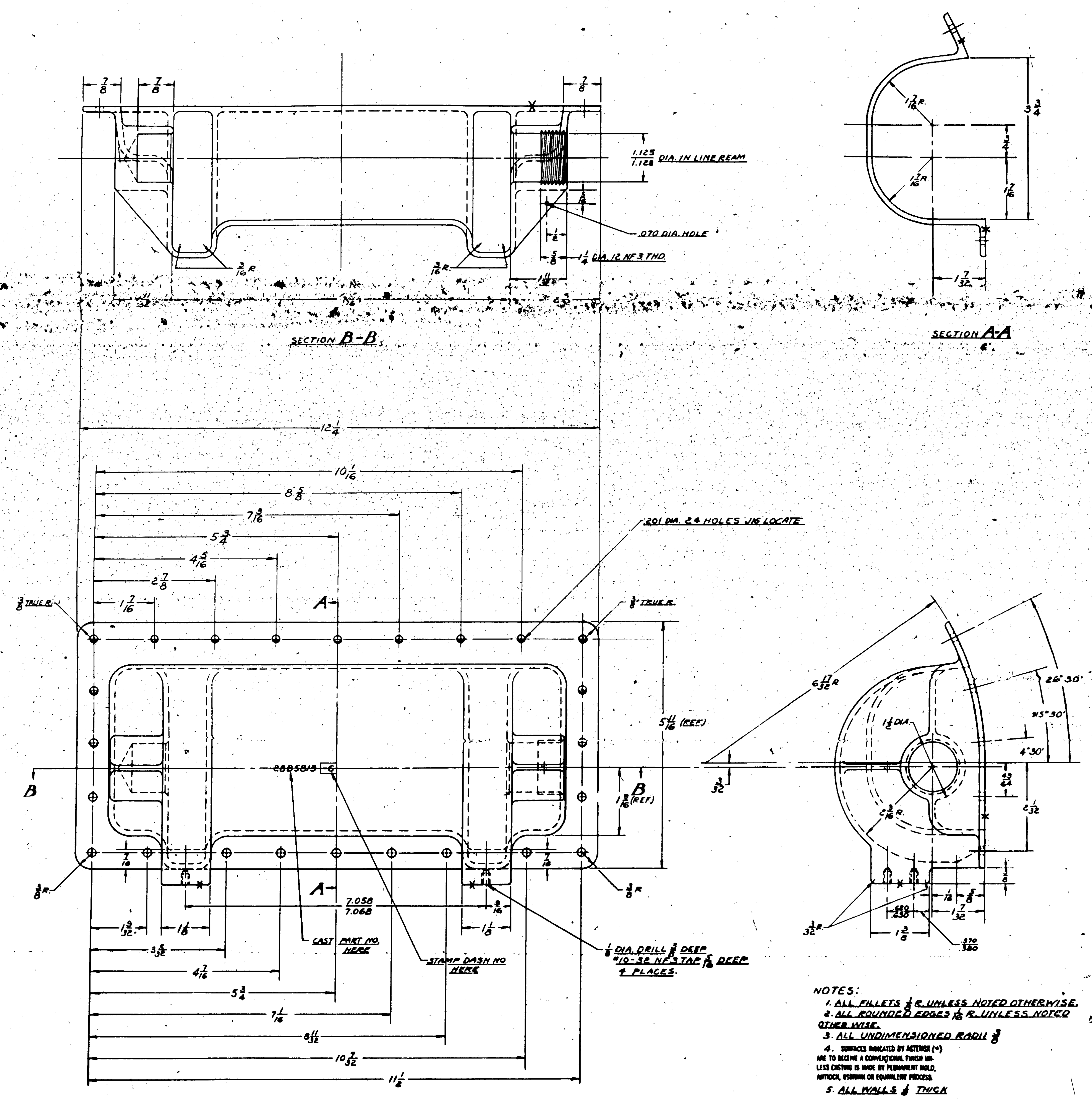


NOTES:

1. ALL FILLETS 1/8 R. UNLESS NOTED OTHERWISE.
2. ALL ROUNDED EDGES 1/16 R. UNLESS NOTED OTHER WISE.
3. ALL UNDIMENSIONED RADII 3/8
4. SURFACES INDICATED BY ASTERISK (*) ARE TO RECEIVE A CONVENTIONAL FINISH UNLESS CASTING IS MADE BY PERMANENT MOLD, ANTIOCH, OSBORN OR EQUIVALENT PROCESS.
5. ALL WALLS 1/8 THICK

APPROVED FOR TOOLING BY
[signature] 9/11-43

MCR #272-A1

DASH NO.	MODEL	NEXT ASSY	REQ.
-6	PBY-5A	28B5811	1

REQUIREMENTS FOR AIRPLANE

REPLACES 28B1801 & 28B1806 — 1.8# CALC. WT.

REPLACED BY — ACT. WT.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED ± 1/32 — SCALE 12" = 1'-0"

STAMP PART NUMBER WHERE SHOWN

PART NO.	STOCK	MATERIAL	SPEC.
-6 MAKE FROM ROUGH CASTING			
-4	ROUGH CASTING	AL. AL	AN-QQ-A-394

PARTS LIST FOR ASSY.

A.C.
NAVY NONE — HEAT TREAT
Z — P — FINISH
DRAFT 9-1-43 — CHECK — STRUCT — MAT — APPROV — ENG

NAME HOUSING - BOMBER'S WINDOW SHUTTER OPERATING MECHANISM

OPP. HAND NONE

J 28B5813

R610C997